

Gear broaching



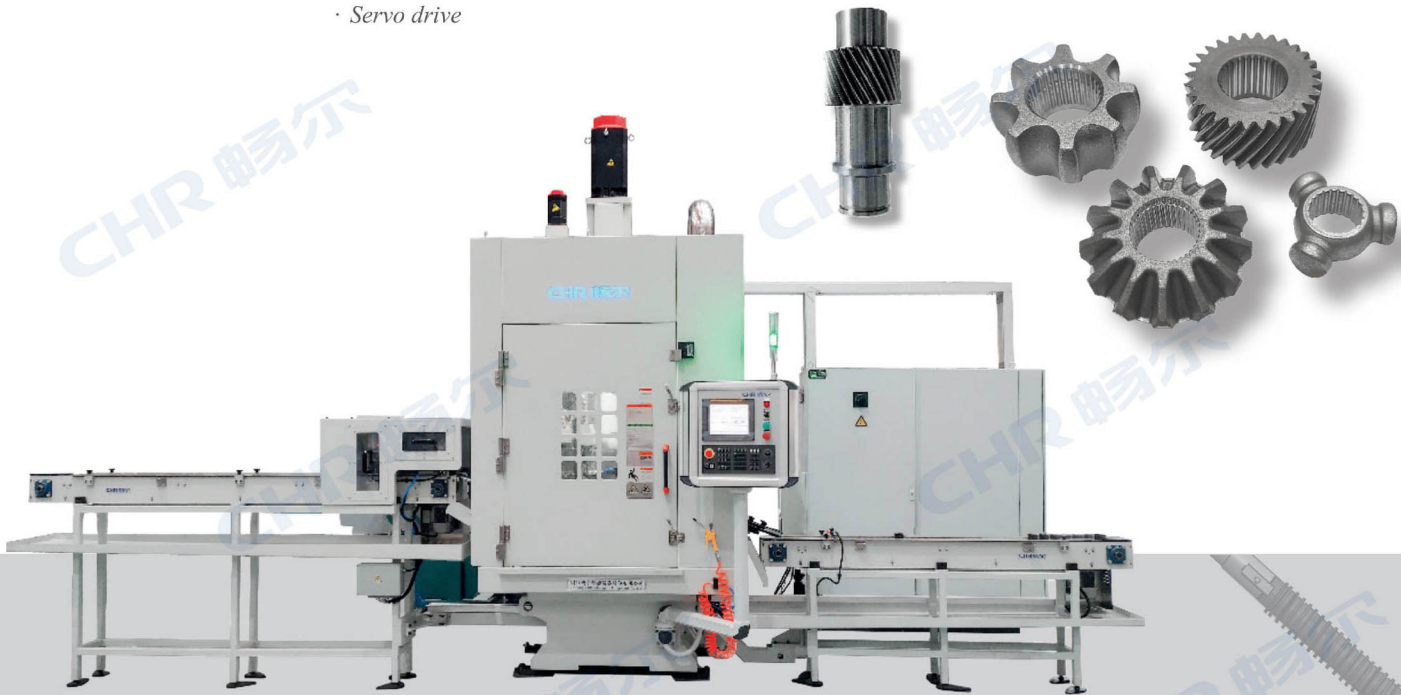
高速硬齿拉床

High speed hard tooth broaching machine

LG57GS系列

LG57GS Series

- 适用于热后 HRC58-62 的直齿精拉削
- Suitable for straight tooth precision broaching of HRC58-62 after heating
- 伺服驱动
- Servo drive



项目 ITEM	单位 UNIT	LG5705GS-800/1000	LG5710GS-1000
额定拉削力 Rated broaching force	kN	50	100
最大行程 Max.stroke	mm	800/1000	1000
提刀行程 Lifting stroke	mm	800/1000	1000
拉削速度 Broaching speed	m/min	1 ~ 75	1 ~ 75
返程速度 Return speed	m/min	1 ~ 75	1 ~ 75
适用拉刀长度 Applicable broach length	mm	650-900/750-1100	750-1100
最大工件外径 Max. workpiece outer diameter	mm	Φ280	Φ280
主电机功率 Main motor power	kW	52	125
机床总功率 Total power	kW	60	130
机床外形 Machine tool shape	m	3.6×6.4×3.7/3.6×6.4×3.9	4×5.6×4.9
机床净重 Net weight	t	5/5.5	9