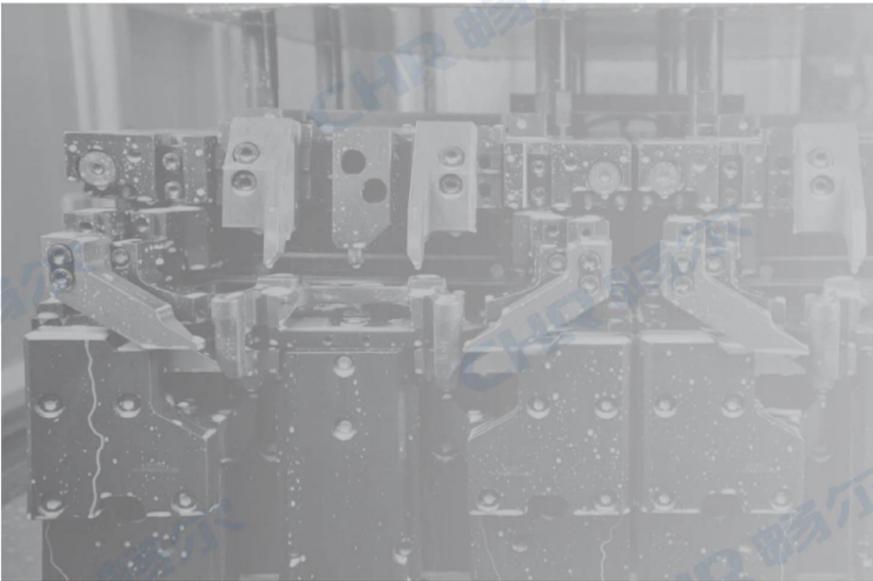




满足各类型汽车刹车支架的滑槽加工

Meet the slide groove processing of various types of automotive brake brackets



LG72SS 系列
LG72SS Series

LG71HA 系列
LG71HA Series

LG71TG 系列
LG71TG Series

LG72RS 系列
LG72RS Series

项目 ITEM	单位 UNIT	LG7220SS-2300
额定拉削力 Rated broaching force	kN	200
最大行程 Max.stroke	mm	2300
主溜板规格 Specification of main slide plate	mm	615×2150
拉削速度 Broaching speed	m/min	1 ~ 35
返程速度 Return speed	m/min	35
主电机功率 Main motor power	kW	37×2
机床总功率 Total power	kW	108
机床外形 Machine tool shape	m	8.8×5.0×7.6
地坑式安装 (埋入深度) Pit installation(Depth of embedment)	m	2.10
机床净重 Net weight	t	28

	LG7120HA-2500	LG7120TG-2600	LG7120RS-2500
额定拉削力 Rated broaching force	200	200	200
最大行程 Max.stroke	2500	2600	2500
主溜板规格 Specification of main slide plate	550×2200	560×2050	400×2000
拉削速度 Broaching speed	1 ~ 17	1 ~ 18	1 ~ 17
返程速度 Return speed	30	30	30
主电机功率 Main motor power	37	55	37
机床总功率 Total power	48	75	55
机床外形 Machine tool shape	3.2×6.5×8.2	3.6×6.0×8.0	4.5×4.85×7.0
地坑式安装 (埋入深度) Pit installation(Depth of embedment)	2.30	2.20	
机床净重 Net weight	18	18	22



端面齿拉床

End face tooth broaching machine



- 进退回转工作台
· Forward and backward rotary table
- 液压夹具自动转位
· Automatic indexing of hydraulic fixture



LG7120DC-2200



闭门器活塞卧式侧拉床

Door closer piston horizontal side broaching machine



- 地面安装，结构紧凑，伺服驱动 *Ground installation, compact structure, servo drive*
- 拉刀固定，工件移动的拉削方式 *Broaching way: broaches fixed, moving workpiece*
- 固定工作台，双工位拉削，效率高 *Fixed worktable, broaching with double stations to improve efficiency*

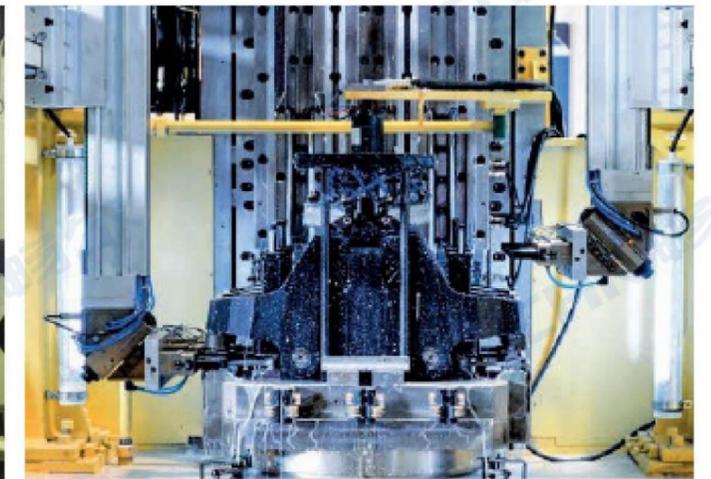
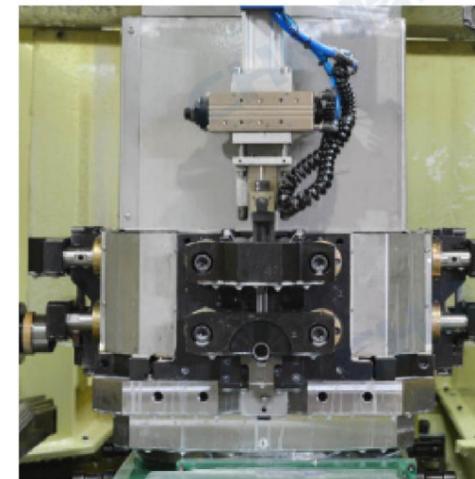
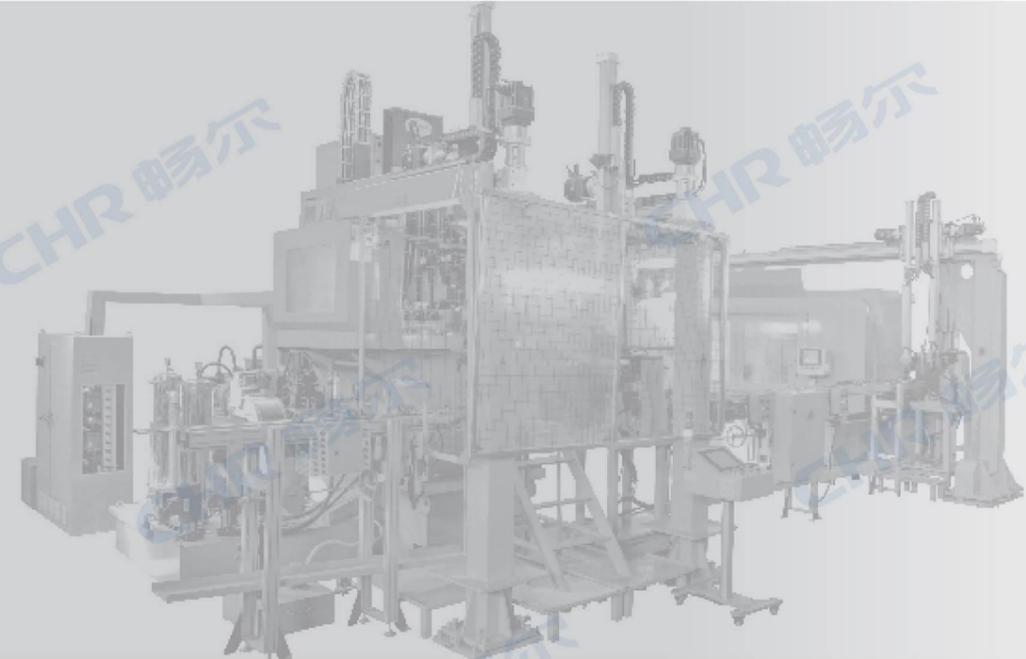
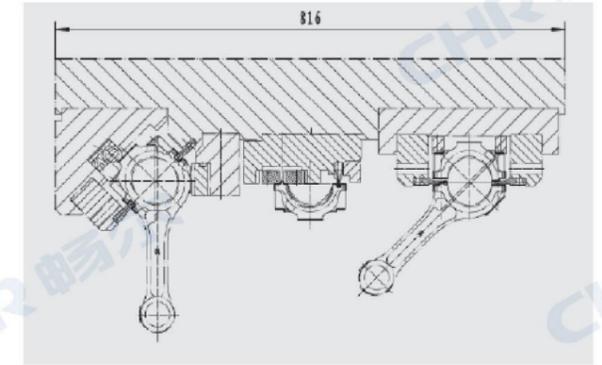


连杆自动化生产线

Connecting rod automated production line



- 连杆加工整体解决方案
· Total solution for connecting rod processing
- 实现钻孔、倒角、镗孔、平面拉削等加工
· Realisation of drilling, chamfering, boring, plane broaching, etc
- 加工节拍为 10 秒 / 件
· Processing speed of 10 seconds per piece





转向齿条专用自动化拉床

Steering rack special automatic broaching machine



- 适用于齿条拉削加工
· Suitable for broaching rack
- 具备自动上料、工件精确定位、自动除油、自动下料、自动监测等功能
· It has the functions of automatic feeding, accurate workpiece positioning, automatic degreasing, automatic blanking and automatic monitoring
- 加工节拍为 24 秒 / 件
· The processing time is 24 seconds/piece

