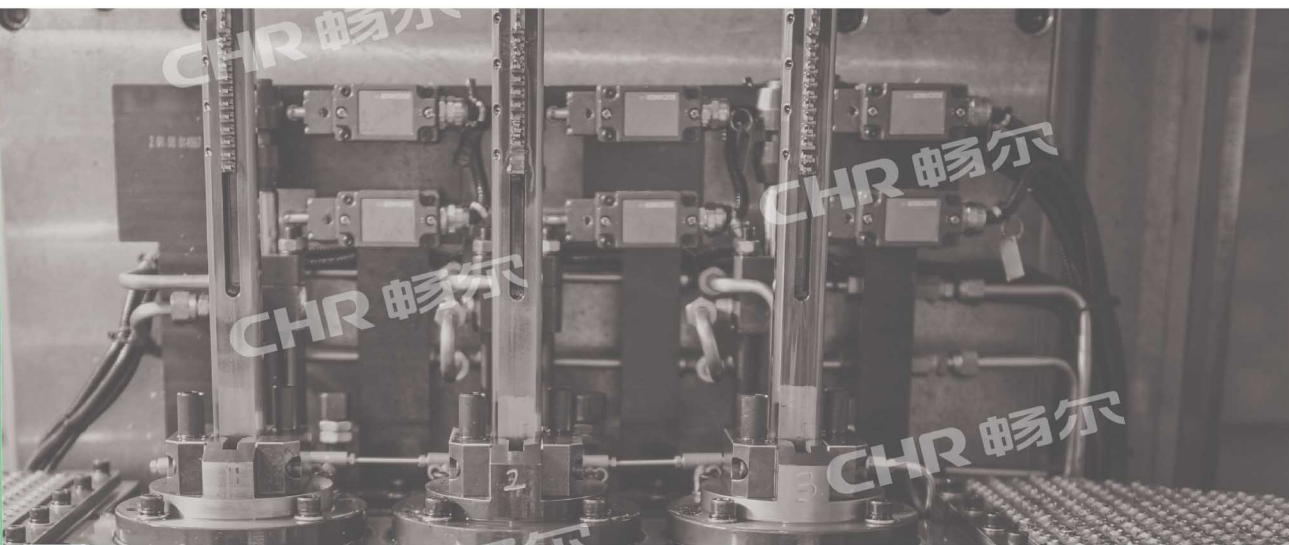




压缩机缸体深槽伺服拉床

LG5710DS-2300

Compressor block deep groove servo broaching machine



- 适用于大长宽比深槽的拉削
- Applicable to broaching of deep grooves with large aspect ratio
- 三工位作业，拉削速度分段控制
- Working with three stations, segmented control of broaching speed
- 采用母子分体式夹具，换型便捷
- Split fixture of main and auxiliary, easy to change type

项目 ITEM	单位 UNIT	LG5710DS-2300
额定拉削力 Rated broaching force	kN	100
最大行程 Max.stroke	mm	2300
拉削速度 Broaching speed	m/min	1 ~ 25
返程速度 Return speed	m/min	1 ~ 30
适用拉刀长度 Applicable broach length	mm	2410
最大工件外径 Max. workpiece outer diameter	mm	Φ198
机床总功率 Total power	kW	38
机床外形 Machine tool shape	m	5.4x4.4x6
机床净重 Net weight	t	16