



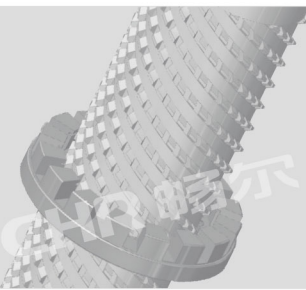
伺服螺旋立式内拉床

Servo spiral vertical internal broaching machine

LG88NC 系列

LG88NC Series

- 适用于螺旋花键内齿高精拉削
· Suitable for high-precision broaching of internal teeth of spiral spline
- 伺服驱动
· Servo drive
- 可快速切换不同规格螺旋花键和直齿花键的拉削
· The broaching of spiral spline and straight spline with different specifications can be quickly switched.



项目 ITEM	单位 UNIT	LG8810NC-1200 (单伺服)	LG8820NC-1600 (单伺服)	LG8820NC-1600 (双伺服)	LG8830NC-2000 (双伺服)	LG8840NC-2500 (双伺服)
额定拉削力 Rated broaching force	kN	100	200	200	300	400
最大行程 Max.stroke	mm	1,200	1,600	1,600	2,000	2,500
拉削速度 Broaching speed	m/min	1 ~ 7.5	1 ~ 7.5	1 ~ 7.5	1 ~ 7	1 ~ 7
返程速度 Return speed	m/min	1 ~ 12	1 ~ 12	1 ~ 12	1 ~ 12	1 ~ 12
适用拉刀长度 Applicable broach length	mm	600 ~ 1,400	800 ~ 1,800	800 ~ 1,800	1,100 ~ 2,100	1,500 ~ 2,700
最大工件外径 Max. workpiece outer diameter	mm	Φ150	Φ240	Φ240	Φ300	Φ300
主电机功率 Main motor power	kW	18.5	37	18.5X2	25X2	34X2
机床总功率 Total power	kW	35	62	62	75	95
机床外形 Machine tool shape	m	5.0x5.0x5.6	6.0x5.5x6.2	6.0x5.0x5.9	6.0x5.0x6.3	6.0x6.0x6.8
机床净重 Net weight	t	12	20	22	25	28